

UNISEAL® FITTINGS

Installation Instructions

Step 1 Using a holesaw, cut a hole to the correct size

for the Uniseal® you are installing. Ensuring that the hole is a clean cut as irregularities could result in poor seating and leakage. Ridges and burrs must be removed from holesaw cut.

Eg: A 2" Uniseal® = 3" holesaw.

Step 2 Place the Uniseal® into the hole with the wide

side facing the direction the pipe is going to be

inserted (see diagram).

Step 3 Chamfer/bevel the edge of the pipe to 15° min.

Ensure that there are no sharp points to cut the

Uniseal® fitting.

Step 4 Wet and apply liquid detergent to the end of pipe

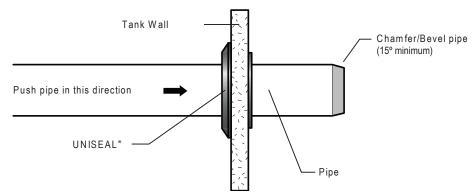
to be inserted into the tank. Then drive the pipe through the Uniseal® from it's wide side. (It may

be necessary to use a mallet & dolly). The

detergent will be squeezed off as the pipe passes through the Uniseal®. The coefficient of friction

of the rubber holds the pipe tightly in place.

DO NOT use silicone, grease or Vaseline, as anything with a slippery or greasy base will cause the marriage between the pipe and the Alcryn in the Uniseal® to fail under pressure.



Manufacturers & Suppliers of: Gaskets & Washers, Leather Pump Buckets, Engineering Felt, Rubber & Matting, Jointing, Uniseal® Fittings, PTFE & Plastic Sheet.

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