

Procam CNC Milling Machines

CNC MILLING MACHINE M4 CNC

Convincing arguments: quality, efficiency and price:

- Variable speed
- High concentricity precision due to taper roller bearings
- Solid dovetail slideway, hand-scraped, provides for highest stability and optimum precision
- Automatic mode
- Siemens 802S CNC controller
- Price-efficient and stable value



Siemens 802S
CNC controller



Drive

M4 CNC



Big coolant tank



Machine lamp



Electric box

Model	M3 CNC	M4 CNC
Code number	3500132	3500142
Spindle taper	BT30	BT40
Distance spindle/table	470mm	530mm
Cross table size(LxW)	210x750mm	240x850mm
T-slot size/Distance/Number	12mm/63mm/3	18mm/80mm/3
Spindle speed	65-3300rpm	65-3300rpm
max. Drilling capacity	Φ30mm	Φ38mm
Size end mill cutter max.	Φ20mm	Φ32mm
Z-axis travel	470mm	530mm
Y-axis travel	200mm	250mm
X-axis travel	450mm	500mm
Rate of feed Z axis	1500mm/min	1500mm/min
Rate of feed Y axis	2000mm/min	2000mm/min
Rate of feed X axis	2000mm/min	2000mm/min
Positioning accuracy	±0.025/300mm	±0.025/300mm
Repeatability positioning accuracy	±0.01mm	±0.01mm
Motor power	2.2KW/230V~50Hz	2.2KW/230V~50Hz
Coolant pump	40W	40W
Main spindle	1.5KW DC	2.2KW DC
Net weight	760kgs	800kgs
Packing size	2040x1320x2240mm	2040x1320x2240mm

OPTIONAL EQUIPMENT

1. 58pcs clamping tool kit
2. MT3 (M3 CNC)
ISO40 (M4 CNC)
Milling chuck set (8pcs/set)
3. End milling cutter set(HSS 20pcs)
4. Milling vice QG150(150mm)
5. Face milling cutter ø80mm/MT3
6. H/V Precision rotary table ERT-HV150

